

Preparation of polymetallic and hidrotalcites catalysts. Synthesis of Methanol and DME by hydrogenation of CO₂

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1. Introduction – It is well known that CO₂ is the most important greenhouse gas, and its accumulation in the atmosphere contributes to global warming, which could be a great threat to the environment and to the mankind. Consequently, the catalytic routes of CO₂ utilization as carbon source for the production of fuels like methanol or dimethyl ether (DME) have gained significant attention in the recent years [1-3]. The present work focuses on preparing and testing different polymetallic and hidrotalcites catalysts to obtain MeOH and DME by hydrogenation of CO₂ at low pressure.

2. Results and Discussion - A reaction system to obtain MeOH from the hydrogenation of carbon dioxide has been designed. The system contains a continuous fixed bed tubular reactor, which operates in a pressure range from 1 to 8 bar and high temperatures. Different polymetallic catalysts Cu-Mg-Al, Cu-Mn-Al, Cu-Zn-Al, all with the same molar ratio of 2:4:0.5, and hidrotalcites catalysts Cu:Mg:Al, Cu:Mn:Al, Cu:Zn:Al with molar ratio of 2:1:1, were used to test the reaction system. The reaction conditions used were 6 bar and 265 °C, with a H₂/CO₂ flow relation of 5 and a space velocity of 1860 mL/(g_{cat} h).

For the polymetallic and hidrotalcites catalysts, the conversion of CO₂ was determined, as well as the selectivity of the catalysts to MeOH. As can be seen in Figure 1, the polymetallic catalyst that shows the highest conversion for CO₂ is Cu-Zn-Al (2:4:0.5) (25%), while for the hidrotalcite catalyst is Cu:Mn:Al (2:1:1), although the one with the highest selectivity to MeOH is the hidrotalcite catalyst Cu:Mg:Al (2:1:1), with a value of 40%, while its selectivity to CO is 60%, with a CO₂ conversion of 10%.

3. Conclusions - In general, the polymetallic catalysts give higher conversions, but the hidrotalcites give a greater selectivity to MeOH. In the two types of catalysts those with Mg in their composition are the ones that give the highest selectivity, followed by those with Mn. The next step will be studding the influence of the different reaction variables in the process, as well as to varying the proportion of metals in the composition of the catalyst.

4. References

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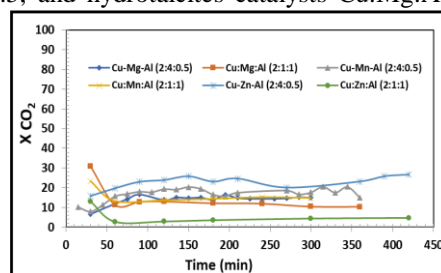


Figure 1. CO₂ conversión

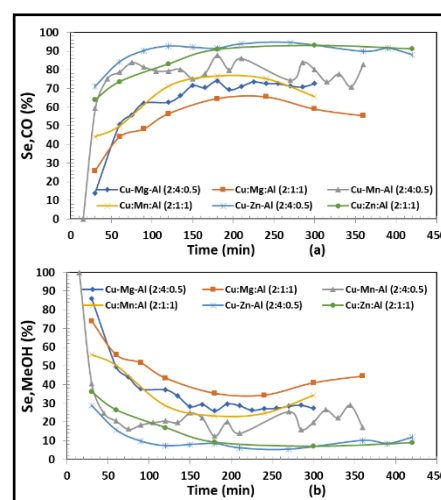


Figure 2. a) CO selectivity, b) MeOH Selectivity